



Serviceinformation

Steyr Hunting 5

Instructions to change the choke in caliber 4.5

exclusively for trained and authorized gunsmiths

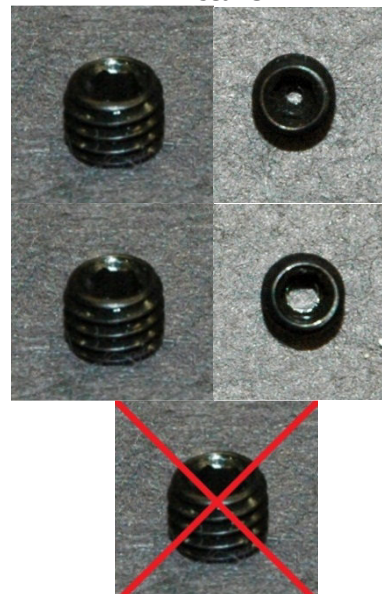
It is necessary to deal carefully with the weapons and the respective country laws at every change on Steyr Sport air rifles and air pistols. Please make sure, that the weapon is unloaded.

The Steyr Hunting 5 in calibre 4,5 mm / .177 is available with a muzzle velocity of 7,5 or 16 or 24 Joule. When you order please let us know which muzzle velocity you want.

The adjustment of the muzzle velocity, the pressure reducing valve and the other parameters are the same in all three versions. The choke makes the difference. We use following chokes:

Energy	Choke
7,5 Joule	4401020020 Choke H5 7,5 Joule calibre 4,5mm / .177; bore diameter 1,2 mm, M6x5
16 Joule	4401020022 Choke H5 16 Joule calibre 4,5mm / .177; bore diameter 2,2 mm, M6x5
24 Joule	24 Joule in calibre 4,5mm / .177 → there is no choke!

Picture





The choke is situated under the red marked Allen set screw M6x8 in the 7,5 and 16 Joule versions.



The muzzle velocity can be adjusted through removing or exchanging the choke. Now we will show you how to remove the choke:

First of all remove the Allen set screw M6x8 with a 3mm hexagon key.



Now remove the subjacent choke with a 3mm hexagon key.





This picture shows the removed Allen set screw M6x8 and the choke.



If you screw a different choke inside the housing please use a 3mm hexagon key. The borehole depth is 21 mm. Please take care that the borehole is free of residues from the bolt lock. The bolt lock fixes the Allen set screw M6x8 inside the housing.

After removing or exchanging the choke you can screw the Allen set screw M6x8 back in.
Attention! – Secure the Allen set screw M6x8 with a bolt lock (e.g. Loctite 243 intermediate bolt lock). Please do not use your Hunting 5 till the bolt lock is hardened (at least one hour). The Allen set screw M6x8 has to be plain with the housing.



If you have any questions please do not hesitate to contact us via E-Mail: office@steyr-sport.com or via phone: 0043 (0) 7435 20259.

Best regards

Your STEYR SPORT team